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TI Manufacture of copper-iron alloy castings having high resistance to molten metal erosion and high-temperature strength for welding electrodes and soldering iron chips

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SO Jpn. Kokai Tokkyo Koho, 8 pp. CODEN: JKXXAF

DT Patent

LA Japanese

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| PI JP 06081057 | A2 | 19940322 | JP 1992-232315 | 19920831 |
| PRAI JP 1992-232315 | | 19920921 | | 10020001 |

AB Cu alloys containing Fe 5-30, Co 0.0005-1.0, Ti 0.005-3.5, Cr 0.5-10, Mo 0.001-1.5, optionally Zr, Si, Al, Ni, Zn, Sn, Nb, P, La, Ce,

Y, V, Ca, Be, Mg, and/or Hf 0.005-8 and C and/or B 0.005-2% are melted, cast, solution treated at 700-1000°, and aged at 300-650° for 100-1000 min to obtain the title castings.